

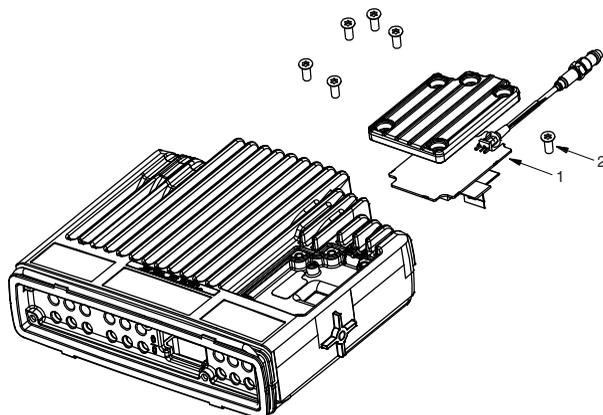


RETROFITTING the GPS Upgrade Kit GMRG4219

Retrofitting the GPS module should only be done by specially authorized and educated Service Personnel. All operating and safety instructions are to be followed carefully.

Retrofitting Procedure

1. Remove the metal blind cover from the bottom (5 screws, T10 TORX™).
2. Pull out the protection bushing.
3. Install the GPS board by starting with the connection of the flex to the mainboard.
4. Take care to fit the gasket of the coax cable in the right position for proper IP54 protection.
5. Fix the GPS board with one T10 TORX™ screw (1.13 Nm +/- 10% or 10 lbin +/- 10%).
6. Fix the metal blind cover again with five T10 TORX™ screws (1.13 Nm +/- 10% or 10 lbin +/- 10%).



1 = PMLD4360A
GPS Board with flex and
coax cable

2 = 0310907A19
Screw (M3x8)

3 = 5466571B01
Label (not shown)

Figure: Position of GPS module at the radio (view from bottom side)



When printed by Motorola

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